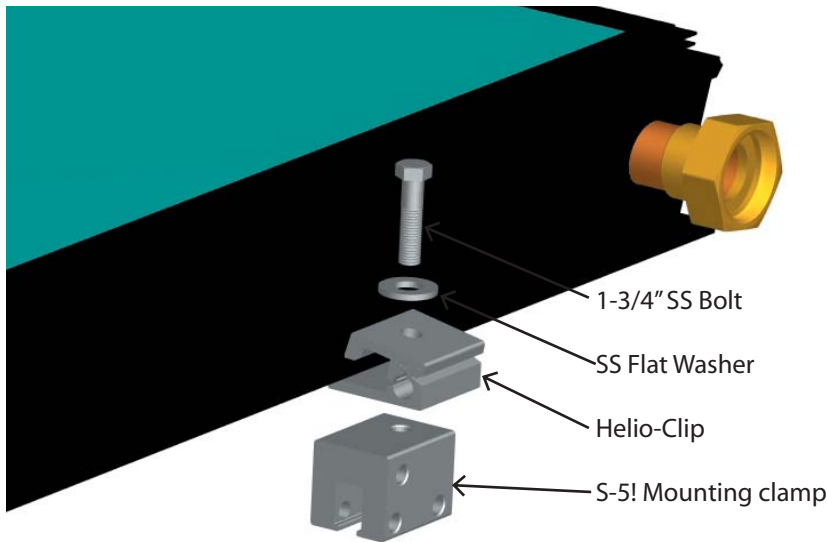


Gobi Standing Seam Roof Mounting

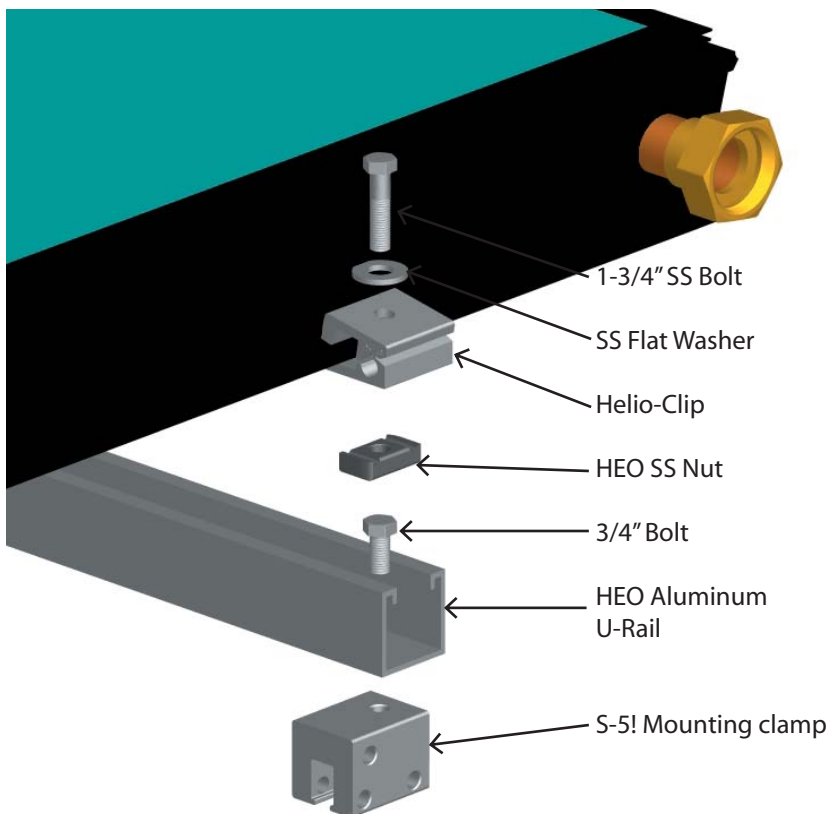
With S-5! Clamps

Direct S-5! to Helio-Clip Connection



1. Secure S-5! Clamps on desired spot of standing seam roof per manufacturer's specifications
2. Install Helio-Clips on Gobi Collector mounting flange and align with tapped hole on S-5! clamp for 3/8" diameter bolt.
3. Insert 3/8" x 1-3/4" bolt through flat washer, Helio-Clip and thread into S-5! Clamp.
4. Tighten bolt and repeat for remaining connections.

S-5! to HEO U-Rail Connection



1. Secure S-5! Clamps on desired spot of standing seam roof per manufacturer's specifications.
2. Install appropriate length of HEO Aluminum U-Rail onto S-5! clamp and secure with 3/4" bolt.
3. Insert 3/8" x 1-3/4" bolt through flat washer, Helio-Clip and thread HEO SS nut, ensuring flanges of nut grab the lips of the HEO U-Rail.
4. Tighten bolt until Gobi Collector flange is secure and repeat for remaining connections.

*Drawings not to scale



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