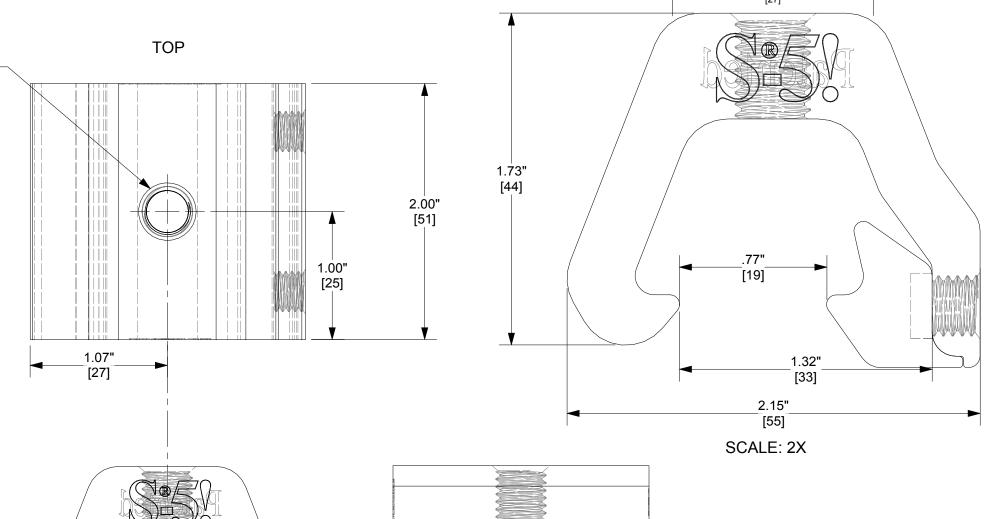
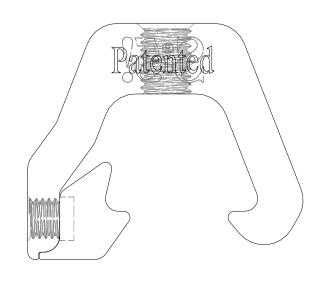
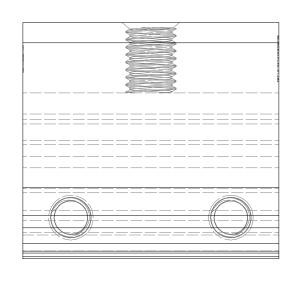


**S-5-K GRIP** S-5-GX 10 (INSERT)



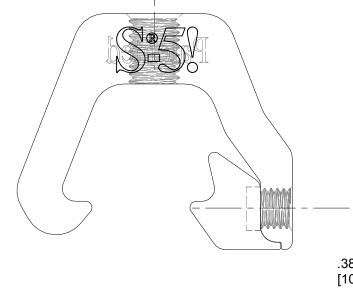


**BACK** 

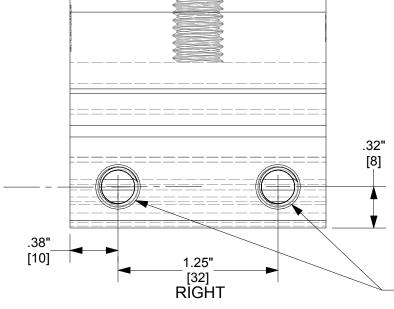


LEFT

M10-1.5 THREADED HOLE



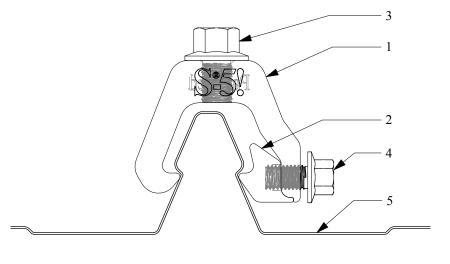
**FRONT** 



(2X) M8-1.25 THREADED HOLE

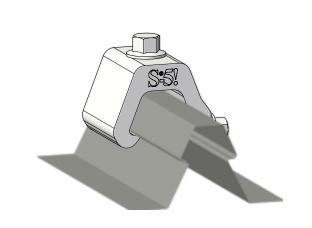
## Notes

- 1. S-5-K GRIP
- 2. S-5-GX 10 (406)
- 3. M10-1.5 X 16MM HEX FLANGE BOLT
- 4. M8-1.25 X 16MM HEX FLANGE BOLT
- 5. EXAMPLE PROFILE

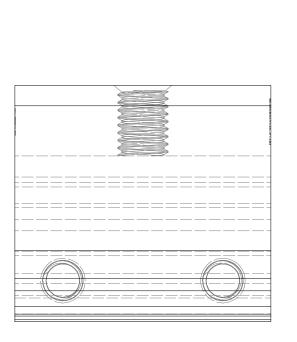


## FOR STANDING SEAM SPECIFIC MECHANICAL LOAD TEST INFORMATION AND CLAMP INSTALLATION INFORMATION PLEASE VISIT: WWW.S-5.COM

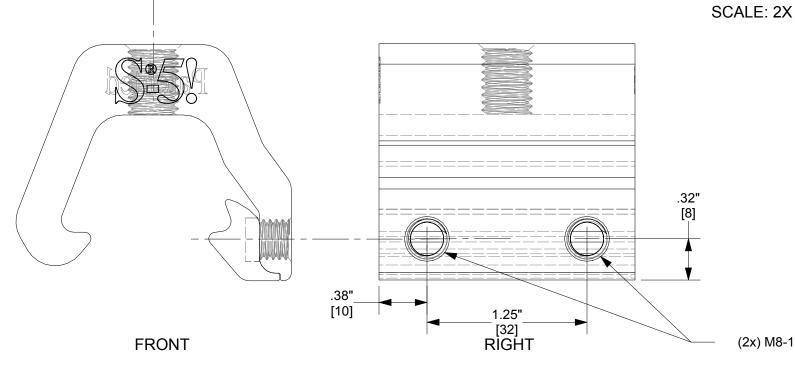
MATERIAL: 6000 SERIES AL	R		METAL ROOF IN 8655 TABI		,			
EST ASSEMBLY WEIGHT:	COLORADO SPRINGS, CO 80908 719-495-0518 719-495-0045 (FAX)							
SUPPLIED HARDWARE:		,						
(1) M10-1.5 X 16MM (16MM HEX) 18/8 SS (2) M8-1.25 X 16MM (13MM HEX) 18/8 SS	S-5-K GRIP WITH GX 10 INSERT							
SCALE:	DRAWING NO.	KG47-A 2013	DRAWN BY	MS	DATE 02/15/2011			
1:0.75 OTHER:	6,164,033 (OTHERS ISSUI UNDER THE PATENT CO	PROTECTED BY MULTIPL ED AND PENDING). EUROP OPERATION TREATY WITH . (LICENSOR OF S-5!® TEC INFRII	EAN PATENTS ARE AL I DIVISIONAL FILING F	SO APPĹIE LIGHTS RET	D FOR AND PENDING FAINED. METAL ROOF			



## S-5-K GRIP **S-5-GX 50 (INSERT)**



M10-1.5 THREADED HOLE



1.73" [44]

2.00" [51]

1.00"

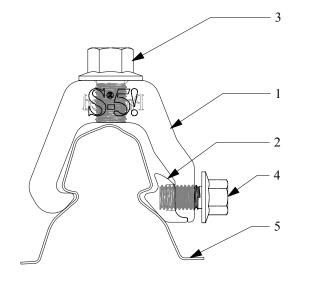
[25]



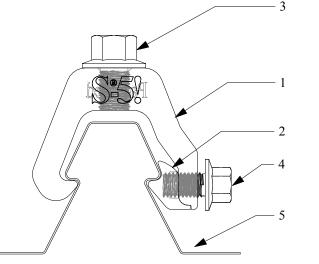
- Notes 1. S-5-K GRIP
- 2. S-5-GX 50 (700)
- 3. M10-1.5 X 16MM HEX FLANGE **BOLT**

**BACK** 

- 4. M8-1.25 X 16MM HEX FLANGE BOLT
- 5. EXAMPLE PROFILE



LEFT



TOP

\_1.07" [27]

## FOR STANDING SEAM SPECIFIC MECHANICAL LOAD TEST **INFORMATION AND CLAMP INSTALLATION INFORMATION** PLEASE VISIT: WWW.S-5.COM

[23]

2.15" [55]

1.32" [33]

(2x) M8-1.25 THREADED HOLES

FLEASE VISIT.	VV VV VV.3-3.COIVI						
MATERIAL:							
6000 SERIES AL	R	N	METAL ROOF INNOVATIONS, LTD. 8655 TABLE BUTTE RD				
EST ASSEMBLY WEIGHT:			COLORADO SPRINGS, CO 80908 719-495-0518				
	The Right Way!		719-49:	5-0045 (F	AX)		
SUPPLIED HARDWARE: (1) M10-1.5 X 16MM (16MM HEX) 18/8 SS							
(1) M10-1.5 X 16MM (16MM HEX) 18/8 SS (2) M8-1.25 X 16MM (13MM HEX) 18/8 SS	TITLE S-5-K GRIP WITH GX 50 INSERT						
SCALE:	DRAWING NO. KG47-A	2013	DRAWN BY	MS	DATE 02/15/2013		
1:0.75	S-5!® PRODUCTS ARE PROTECTED BY M	MULTIPL	E U.S. PATENTS INCI	LUDING 5,228	3,248, 5,983,588 AND		
OTHER:	6,164,033 (OTHERS ISSUED AND PENDING) UNDER THE PATENT COOPERATION TREA' INNOVATIONS, LTD. (LICENSOR OF S-	TY WITH 5!® TECH	I DIVISIONAL FILING	RIGHTS RET	TAINED. METAL ROOF		